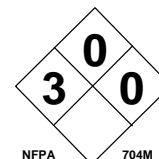


Rapid Electroplating Process, Inc

SAFETY DATA SHEET



Conforms to: 29CFR 1900.1200 App D
 Complies with Canadian WHMIS MSDS Requirements
 Based on CCOHS: A Brief Summary of Canadian Requirements (Apr 2014)
 Conforms to Regulation (EC) No.453/2010/EU (REACH)

1. IDENTIFICATION OF THE SUBSTANCE AND OF THE COMPANY

Product Identification:	Activator #5
Product Use:	Selective Electroplating
Manufacturer:	Rapid Electroplating Process, Inc. 2901 W. Soffel Ave. Melrose Park, IL 60160 USA
Telephone	00-1-708-344-2504 (9:00 A.M. -4:30 PM, CST/CDT, M-F)
Emergency telephone:	In U.S.--CHEMTREC 1-800-424-9300 (24 Hrs) Outside U.S.-- 001-703-527-3887 (call collect)
Date of Issue (Version):	Jan 2018

CANADIAN SUPPLIER
 GEORGE M. FRASER, LTD.
 1815 Ironstone Manor, Unit #11
 PICKERING, ONTARIO L1W 3W9
 TEL: (905) 420-6555 FAX: (905) 420-4333
 24HR. EMERGENCY TEL: (613) 996-6666

2. HAZARDS IDENTIFICATION

Note: Unless noted, hazard information presented here is based on the properties of the full strength constituent chemicals with RAPID product concentrations > 1 wt% (>0.1 wt% if identified as carcinogenic). This product contains diluted forms of the chemicals which should be taken into account when evaluating the hazards of the product as a whole.

Hazard	Category	Hazard	Category
Acute Toxicity	--	Reproductive Hazard	--
Oral	Not Classified (ATE Product LD50)	Germ Cell Mutagenicity	Unknown
Dermal	Unknown	Reproductive Toxicity	Unknown
Inhalation Dusts/Mists	Unknown	Lactation	Unknown
Skin Corrosion	1B (ph>11.5, in vitro test)	Target Organ Toxicity	--
Serious Eye Damage/Irritation	1 (ph>11.5, in vitro test)	Single Exposure	Eyes, skin, respiratory system, mucous membranes
Carcinogenicity	No Component Categorized by IARC, NTP	Chronic Exposure	Unknown
Respiratory/Skin Sensitizations	Unknown	Aspiration Hazard	Unknown

Hazard Category	Signal Word	Precautionary Statements:	Hazard Symbol(s) (GHS):
1B (Skin Corrosion/Irritation)	Danger	Causes severe skin burns and eye damage	

Hazard Statements (US-GHS):

ID	Hazard Statement
EUH066	Repeated exposure may cause skin dryness or cracking
EUH210	Safety data sheet available on request.
EUH401	To avoid risks to human health and the environment, comply with the instructions for use.
H302	Harmful if swallowed
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H320	Causes eye irritation
H332	Harmful if inhaled
H401	Toxic to aquatic life
H402	Harmful to aquatic life

Precautionary Statements (US-GHS):

ID	Precautionary Statement
P102	Keep out of reach of children
P103	Read label before use
P220	Keep/Store away from clothing/acids/foodstuffs/combustible materials
P233	Keep container tightly closed
P234	Keep only in original container
P235	Keep cool
P261	Avoid breathing dust/fume/gas/mist/vapours/spray
P262	Do not get in eyes, on skin, or on clothing
P264	Wash exposed skin thoroughly after handling
P270	Do not eat, drink or smoke when using this product
P271	Use only outdoors or in a well-ventilated area
P273	Avoid release to the environment

ID	Precautionary Statement
P280	Wear protective gloves/protective clothing/eye protection/face protection
P285	In case of inadequate ventilation wear respiratory protection
P301+311	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call a POISON CENTER or doctor/physician
P302+352	IF ON SKIN: Wash with soap and water
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing
P309+311	IF exposed or you feel unwell: Call a POISON CENTER or doctor/physician
P331	Do NOT induce vomiting
P332+313	If skin irritation occurs: Get medical advice/attention
P337+313	If eye irritation persists get medical advice/attention
P370	In case of fire use extinguishers suitable for surrounding fire.
P403+233	Store in a well ventilated place. Keep container tightly closed
P405	Store locked up
P501	Dispose of contents/waste/container according to national/state/local regulations

Hazards Not Otherwise Classified	None known.
Ingredients with Unknown Toxicity	None >1%

3. COMPOSITION/INFORMATION ON INGREDIENTS

Coatalyte/Activator (Activator #5):

Chemical Name	Common Name	CAS-No	Concentration (Wt%)
Sodium Hydroxide	Caustic Soda	1310-73-2	< 20
Zinc Sulfate Monohydrate	Zinc Sulfate, Dried	7733-02-0/7446-19-7	< 5
Zinc Oxide	-	1314-13-2	< 5
Components not designated as hazardous or <1 wt% or carcinogen <0.1 wt%	Various	Various	> 70

Note Because of manufacturing variances and possible product improvements, the compositions and physical properties listed here should be considered representative. The values listed should not be construed as specifications.

4. FIRST AID MEASURES

Description of First Aid Measures:	
General Information:	Move to fresh air; flush affected area with water (especially under eyelids if eyes affected); remove contaminated clothing; treat for shock as necessary. Never give anything by mouth to an unconscious person.
Following Inhalation:	Move to fresh air. If breathing stops, give artificial respiration/oxygen as appropriate. Call physician.
Following Eye contact:	Rinse with clear water, especially under eyelid. Consult Physician.
Following Skin contact:	Wash affected area with soap and water. Consult physician if irritation occurs.
Following Ingestion:	Call a poison control center (PCC)/physician/emergency responders immediately and follow instructions. If victim is conscious: Rinse mouth. If directed, administer water or milk and/or oxygen if symptoms develop. Do not administer emetic or induce vomiting. Never give anything by mouth to an unconscious person. If victim has stopped breathing: Call a poison control center (PCC)/physician/emergency responders immediately and follow instructions.
Most Important Symptoms and Effects	--
Acute:	Irritation and in extreme cases, chemical burns.
Delayed:	Inhalation--increased susceptibility to respiratory illness. Some people develop ulceration of the skin (especially after contact with an open wound) or dermatitis after exposure to zinc sulfate. Zinc oxide inhalation may cause metal fume fever.
Indication of Immediate Medical Attention and Special Treatment Needed:	Persistent irritation/chemical burns. Consult physician.
Note to physicians:	Nothing specific known.

5. FIRE-FIGHTING MEASURES

Extinguishing Media:	As appropriate for surrounding fire.
Extinguishing Media Which must not be used for safety reasons:	None known
Hazardous combustion products:	On extreme heating beyond dryness: zinc oxides.
Special exposure hazards arising from the substance or mixture:	If material is free to mix with water, mixing may result in alkaline zinc water runoff.
Conditions of Flammability:	Not flammable (aqueous solution). See Section 9: Physical and Chemical Properties.
Advice for fire-fighters:	Wear self-contained breathing apparatus.
Additional information:	Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:	Control access to spill area. Ensure adequate ventilation and avoid direct contact with material.
Environmental precautions:	Comply with all national, regional and local regulations for ultimate disposal of alkaline zinc solution.
Methods for containment:	Use inert, absorbent material.
Methods for clean-up	Confine material in appropriately marked container. After pickup, clean affected area with acid (vinegar, etc.)

Additional information: Dispose of in accordance with local, regional and national regulations.

7. HANDLING AND STORAGE

Precautions for safe handling:	--
Handling:	DO NOT TAKE INTERNALLY. USE IN WELL-VENTILATED AREA. DO NOT MIX WITH OTHER CHEMICALS. Keep container closed when not in use. Keep away from children. Activator #5 may generate some hydrogen gas during use.
Usage:	To reduce the possibility of injury by splatter or obstruction of ventilation/air movement, do not crowd workpiece with body or face. Avoid conditions that could allow workpiece to: bend/spring-back and "flick" solution; or drop into puddled solution and splash.
Storage:	Store/use in ventilated areas and avoid temperature extremes. Keep away from foodstuff, chlorine compounds, acids, and reactive metals and other incompatible materials. Do not store near combustible/flammable materials (in the event of fire and container rupture, there is the potential for alkaline zinc solution runoff from fire-fighting water). None identified
Specific end use(s):	Recommendations: Observe instructions for use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure limit values:

Chemical Name	ACGIH TWA	ACGIH STEL	OSHA PEL
Sodium Hydroxide	Not Listed. - See PEL	2C mg/m3	2 mg/m3
Zinc Compounds	Not Listed.	Not Listed.	Not Listed.
Zinc Oxide	2 mg/m3 - as respirable fraction	10 mg/m3 (Respirable Fraction)	5 mg/m3 - as Respirable Fraction of Dust
Zinc Sulfate Monohydrate	Not Listed.	Not Listed.	Not Listed.

Note
Under normal conditions of evaporation, only the water phase is expected to evaporate leaving the soluble salts behind. Any TWA is thus believed to be meaningful only for the abnormal case in which the solution as a whole is introduced into the air as an aerosol.

Exposure controls:	--
Engineering Controls:	Local exhaust.
Personal protective equipment:	As appropriate for conditions of use: Chemical aprons/suits, eye wash fountain, safety shower.
Respiratory protection:	NIOSH approved dust/mist respirator.
Eye protection:	Chemical splash goggles/face shield. Avoid use of contact lenses.
Hand protection:	Gloves, rubber, e.g., butyl or neoprene.
Skin protection:	As appropriate for conditions of use: Rubber aprons/suits
Environmental exposure controls:	Maintain levels below community environmental protection thresholds.
General hygiene considerations:	DO NOT TAKE INTERNALLY. Keep away from eyes and out of open wounds. Practice good industrial/personal hygiene and safety practice; do not smoke/eat/drink in area of use; wash hands after use; wash clothing/materials that may have come in contact with chemicals.

9. PHYSICAL AND CHEMICAL PROPERTIES

Coatalyte/Activator (Activator #5):

Physical state:	Liquid	Vapour pressure:	As Water
Appearance:	Liquid	Vapor density:	As Water
Color:	Red	Relative Density:	1.2
Odor:	No identifiable odor.	Solubility (in water):	Aqueous solution--soluble in water.
pH:	13.2	Partition coefficient: n-octanol/water:	As Water
Melting point / melting range:	< 0° C (< 32° F)	Auto-ignition temperature:	Not Applicable (aqueous solution)
Boiling point / boiling range:	> 100° C (> 212° F)	Decomposition Temperature:	Not Applicable (aqueous solution)
Flash point:	Not Applicable (aqueous solution)	Viscosity:	As Water
Evaporation rate:	As Water	Oxidizing properties:	Not Applicable
Flammability (solid, gas):	Not Flammable	Explosion Data-Mechanical Impact:	Insensitive
Upper / Lower Flammability Limit--Explosive Limits:	Not Applicable (aqueous solution)	Explosion Data-Static Discharge:	Insensitive

10. STABILITY AND REACTIVITY

Reactivity:	None expected
Chemical Stability:	Stable
Possibility of Hazardous Reactions:	On extreme heating beyond dryness: zinc oxides.
Conditions to avoid:	High heat. Mixing with incompatible materials.
Incompatible Materials:	Chlorine containing compounds, acids, and highly reactive metals (potential for hydrogen gas generation); tin, lead, zinc and their alloys.
Hazardous decomposition products:	On extreme heating beyond dryness: zinc oxides.

11. TOXICOLOGICAL INFORMATION

Toxic Levels:

Source	Chemical Name	LD50 (mg/kg)	LC50 (mg/M3)	IARC Listed	NTP Listed	OSHA Listed	ACGIH Carcinogenicity Listed
Act5	Sodium Hydroxide	500 O Rb - LD(Lo), Oral Rabbit	Not Available	No	No	No	No
Act5	Zinc Compounds	Various	N/A	No	No	No	No
Act5	Zinc Oxide	7950 OM	2500 IM	No	No	No	No
Act5	Zinc Sulfate Monohydrate	2949 OR	Not Available	No	No	No	No

Estimated Product LD50 (mg/kg)

3448.276

EFFECTS OF ACUTE EXPOSURE

--

Eye contact:	Can cause eye irritation or (in extreme cases) chemical burns.
Inhalation:	Mist can cause respiratory irritation.
Skin contact:	Potential for irritation or (in extreme cases) chemical burns.
Ingestion:	Potential for irritation or (in extreme cases) chemical burns.

EFFECTS OF CHRONIC EXPOSURE

--

Target organs:	Unknown
Chronic Effects:	Inhalation--increased susceptibility to respiratory illness. Some people develop ulceration of the skin (especially after contact with an open wound) or dermatitis after exposure to zinc sulfate. Zinc oxide inhalation may cause metal fume fever.
Carcinogenicity:	No component has been identified as a carcinogen.
Mutagenicity:	Unknown
Reproductive Effects:	Unknown
Developmental Effects:	--
Teratogenicity:	Unknown
Embryotoxicity:	Unknown
Skin Sensitization:	Unknown
Respiratory Sensitization:	Unknown
Toxicologically Synergistic Materials	Unknown

12. ECOLOGICAL INFORMATION

Specific Toxicity:

Chemical Name	Effect dose/concentration	Test duration	Species	Result/Evaluation	Method	Remark
Sodium Hydroxide	EC50 40.38 mg/L -- Immobilization	48 Hrs	Daphnia (water flea)	EC50	Unknown	Unknown
Sodium Hydroxide	LC50 45.4 mg/L	96 Hrs	Oncorhynchus mykiss (rainbow trout)	LC50	Unknown	Unknown
Sodium Hydroxide	LC50 125 mg/L	96 Hrs	Gambusia affinis (Mosquito fish)	LC50	Unknown	Unknown
Zinc Oxide	EC50 0.098 mg/L	48 Hrs	Daphnia magna (Water flea)	EC50	Unknown	Unknown
Zinc Oxide	EC50 >1,000 mg/l	48 Hrs	Daphnia magna (Water flea)	EC50	Unknown	Unknown
Zinc Oxide	LC50 1.1 mg/L	96 Hrs	Oncorhynchus mykiss (rainbow trout)	LC50	Unknown	Unknown
Zinc Sulfate Monohydrate	No information found	-	-	-	-	-
Zinc Sulfate Monohydrate	EC50 >700mg/L	15 Hrs	Microtox	EC50	Microtox	Unknown
Zinc Sulfate Monohydrate	EC50 40.5 mg/L	30 Min	Microtox	EC50	Microtox	Unknown
Zinc Sulfate Monohydrate	EC50 476 mg/L	5 Min	Microtox	EC50	Microtox	Unknown
Zinc Sulfate Monohydrate	EC503.45 mg/l	15 Min	Microtox	EC50	Microtox	Unknown

Persistence and degradability:	Unknown
Bioaccumulative potential:	Unknown
Mobility in soil:	Unknown
Results of PBT and vPvB Assessment:	None known.
Other adverse effects:	None known.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods: Comply with all national, regional and local regulations for ultimate disposal of alkaline zinc solution.

14. TRANSPORT INFORMATION

Coatalyte/Activator (Activator #5):

Information List	US DOT	IATA
UN Number	UN 1824	UN 1824
Hazard Class	8	8
Packing Group	II	II
Proper Shipping Name	Sodium Hydroxide Solution	Sodium Hydroxide Solution
Technical Name (if needed)		
Labels	Corrosive	Corrosive

Marine Pollutant	No
Special Precautions	None beyond those above.
Transport in Bulk	Not Applicable

15. REGULATORY INFORMATION

Spill Notifications: Notify local Safety Coordinators. If spill quantity warrants, notify appropriate government officials.

Safety, health and environmental regulations/legislation specific for the substance or mixture

US Federal:

Chemical Name	CAS	CERCLA RQ (lbs)	Section 302 EHS TPQ (lbs)	Section 304 EHS RQ (lbs)	Section 313	RCRA Code
Sodium hydroxide	1310-73-2	1,000	Not Listed	Not Listed	Not Listed	Not Listed
Zinc Compounds	N982	CERCLA Class (No RQ)	Not Listed	Not Listed	313	Not Listed
Zinc Oxide	1314-13-2	Not Listed	Not Listed	Not Listed	Not Listed	Not Listed
Zinc sulfate	7733-02-0/7446-19-7	1,000	Not Listed	Not Listed	313c	Not Listed

FEDERAL: 'Superfund Amendments and Reauthorization Act (SARA) of 1986': This product contains a toxic chemical subject to Title III SARA, Section 313 and 40 CFR Part 372 toxic chemical release reporting requirements.

Canada:

Chemical Name	CAS	WHMIS Note	WHMIS Class
Sodium Hydroxide	1310-73-2	Corrosive, E, 1%	E Corrosive Material 2 strong base (pH calculated = 11.7) (16%)
Zinc Compounds	N982	Not Listed	Not Listed
Zinc Oxide	1314-13-2	Disclosure; 1%	Uncontrolled product according to WHMIS classification criteria.
Zinc Sulfate	7733-02-0/7446-19-7	Disclosure; 1%	Uncontrolled product according to WHMIS

California:

Chemical Name	CAS	CA Prop 65 Toxicity	CA Acutely Hazardous TQ	CA Hazardous Substance	CA Hazardous Note
Sodium Hydroxide	1310-73-2	Not Listed	Not Listed	Listed	--
Zinc Compounds	N982	Not Listed	Not Listed	Listed	28. Exempt when present in motor oils at 2.5% or below. Zinc oxide is exempt except when present as dust or when generated as a fume. Zinc stearate is exempt except when present as dust.-
Zinc Oxide	1314-13-2	Not Listed	Not Listed	Listed	--
Zinc Sulfate	7733-02-0/7446-19-7	Not Listed	Not Listed	Not Listed	--

CALIFORNIA: 'Safe Drinking Water and Toxic Enforcement Act of 1986' (Proposition 65): Although no chemical listed by California has been added to the new product, listed chemicals may be present in the new/used product from trace amounts in the raw materials or by virtue of product use and contact with other materials.

16. OTHER INFORMATION

Key literature references and sources for data:

Centers for Disease Control and Prevention, NIOSH Pocket Guide to Chemical Hazards (05/18/2016)
Dudavari, Susan, Editor, The Merk Index (01/01/1989)
Sax, N. Irving, Dangerous Properties of Industrial Materials (01/01/1979)
ACGIH, 2013 TLVs and BEIs- (Threshold Limit Values for Chemical Substances in Work Air Adopted by ACGIH) (03/01/2013)
National Toxicology Program (USHHS/PHS), 14th Report on Carcinogens (11/03/2016)
IARC, Overall Evaluations of Carcinogenicity to Humans As evaluated in IARC Monographs Volumes 1-120 (05/17/2017)
EPA, Title III List of Lists: Consolidated List of Chemicals Subject to the Emergency Planning and Community Right-to-Know Act (EPCRA) and Section 112(r) of the Clean Air Act, As Amended (03/01/2015)
Code of Federal Regulations 29, Labor, Parts 1910.1000, SubPart Z
Code of Federal Regulations 40, Protection of the Environment
Code of Federal Regulations 49, Transportation
California Code of Regulations 22 Division 2, Safe Drinking Water and Toxic Enforcement Act of 1986", "Chemicals known to the State to Cause Cancer and Reproductive Toxicity (12/29/2017)
Toxicological Index Service, CSST, Classification according to WHMIS 1988 (12/13/2013)
Toxicological Index Service, CSST, WHMIS Disclosure list (Repealed 2/11/2015) (04/15/2014)
Canadian Centre for Occupational Health and Safety, Information Elements Required on a WHMIS 2015 Safety Data Sheet (SDS) (02/11/2015)
IATA, Dangerous Goods Regulations, 59th Edition (01/01/2018)
Various Chemical Suppliers, MSDS's which did not identify chemicals as hazardous
Canadian centre for Occupational Health and Safety, First Aid for Chemical Exposures (01/09/2017)
National Library of Medicine, TOXNET
National Capital Poison Center, First Aid for Poisons (12/31/2017)
Canadian Centre for Occupational Health and Safety, The Safety Data Sheet -- A Guide to First Aid Recommendations (01/02/2018)
SDS for Potassium Sodium Tartrate Tetrahydrate
SDS for Sodium Hydroxide
SDS for Zinc Oxide
SDS for Zinc Sulfate Monohydrate

Disclaimer:

This Material Data Sheet was prepared in accordance with US/Canadian guidelines. All information, recommendations and suggestions appearing herein concerning our product are based upon information and data believed to be reliable. However, it is the user's responsibility to determine the safety, toxicity and suitability of the product described herein for his/her own use. Since the actual use by others is beyond our control, no guarantees expressed or implied are made by Rapid Electroplating Process, Inc. as to the effects of such use, the results to be obtained, or the safety and toxicity of the product, nor does Rapid Electroplating Process, Inc. assume any liability arising out of use by others of the product referred to herein. Nor is the information herein to be construed absolutely complete since additional information may be necessary or desirable when particular or exceptional conditions or circumstances exist or because of applicable laws or government regulations.

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Prepared by:

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